



# LIQUID FLUX AK-1

Halide-free activated, resin free flux

## DESCRIPTION

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Halide free activated, resin free flux conforming DIN EN 29454-1, Type 2.2.3.A (F-SW 23). The Stannol AK-1 was especially developed for dip tinning of wires, copper flux wire and component leads.

## APPLICATION

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Stannol AK-1 is used for dip tinning and the flux can also be applied by dipping. Other applications with a dispenser or a brush are also possible. Dip and wave soldering, soldering with a soldering iron are possible processes. The amount of residues is very low. If there are disturbing residues, they can be cleaned with organic cleaners or with the thinner Stannol VD-500.

## PHYSICAL PROPERTIES AND DATA

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GENERAL PROPERTIES	AK-1
Colour:	colourless
Density (20°C):	0.806 g/cm <sup>3</sup>
Thinner:	Stannol VD-500

## SHELF LIFE

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2 years after date of production (provided proper storage in originally sealed container).

## HEALTH AND SAFETY

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Before using please read the material safety data sheet carefully and observe the safety precautions described.

## NOTICE

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